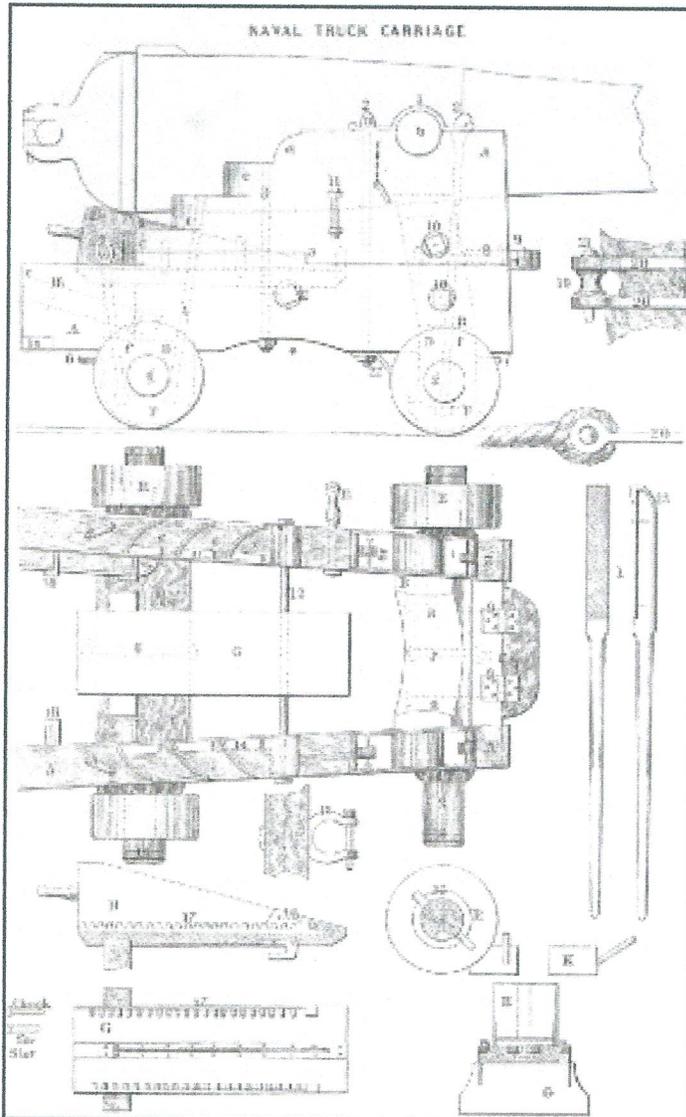


Parts of a Naval Truck Carriage

From the Ordnance Instructions of the US Navy 1866



WOODEN PARTS

Carriage.

- A.** Brackets of large truck-carriages are made each of two pieces, joined by a jog *a*, and dowelled. The remaining parts of the brackets are the trunnion-holes *b*, steps *c*, quarter-rounds *d*, and arch *e*.
B. Transom, let into brackets.

C. Breast-piece, in two parts—the inner part fixed, by two bolts, into transom; the outer part movable, connected by hinges.

D. Front and rear axletrees, consisting each of square body *f*, and arms *g*, jogged into brackets.

E. Front and rear trucks.

F. Dumb trucks.

G. Bed and stool.

H. Quoin.

I. Handspikes.

J. Handspikes.

K. Chocking-quoin.

METAL PARTS.

Carriage.

1. Two cap-squares.
2. Four cap-square bolts and two keys and chains.
3. Two bracket-bolts.
4. Two rear axletree-bolts.
5. Two side-tackle eye-bolts.
6. One train-tackle eye-bolt.
7. One transporting eye-bolt.
8. Two breast-bolts.
9. Two hinges of breast-pieces.
10. Two transom-bolts (upper and lower).
11. Two breeching side-shackles and pins.
12. Bed-bolt.
13. Four axletree bands.
14. Chafing-plates of steps and brackets.
15. Four linchpins and washers.
16. Quoin-plate and stop.
17. Ratchet for quoin-stop.
18. Four training loops.
19. Breeching-thimble (cast iron).
20. Side-shackle bolts for breechings.
21. Shackle-pin, plates, and keys.
22. Two axle-stays.
23. Handspike-shoe.